PATENT COOPERATION TREATY



PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference HP 499/03 PCT		FOR FURTHER ACTION		See Form PCT/IPEA/416	
Internatio	onal application No.	International filing date (day/	month/year)	Priority date (day/month/year)	
PCT	DE2004/001639	23.07.2004		25.07.2003	
	International Patent Classification (IPC) or national classification and IPC H01M8/24				
Applicant WEBA	ASTO AG				
	This report is the international preliunder Article 35 and transmitted to t			nternational Preliminary Examining Authority	
2.	This REPORT consists of a total of	6	sheets, including	this cover sheet.	
3.	This report is also accompanied by A	ANNEXES, comprising:			
	a. (sent to the applicant and	d to the International Bureau) a	total of	sheets, as follows:	
	I I			nended and are the basis for this report and/or e 70.16 and Section 607 of the Administrative	
				iders contain an amendment that goes beyond in item 4 of Box No. I and the Supplemental	
		Bureau only) a total of (indicate	e type and number	of electronic carrier(s))	
				, containing a sequence listing and/or tables	
	related thereto, in computer Section 802 of the Adminis	•	ted in the Supplem	nental Box Relating to Sequence Listing (see	
4.	This report contains indications relat				
	Box No. I Basis of th	e report			
	Box No. II Priority				
	Box No. III Non-establ	ishment of opinion with regard	to novelty, inventiv	ve step and industrial applicability	
	Box No. IV Lack of un	ity of invention			
	BOX 110. V	statement under Article 35(2) wind explanations supporting such		ty, inventive step or industrial applicability;	
	Box No. VI Certain do	cuments cited			
	Box No. VII Certain de	fects in the international applica	tion		
	Box No. VIII Certain ob	servations on the international a	pplication		
Date of st	ubmission of the demand	Date of	completion of this	s report	
Name and	d mailing address of the IPEA/EP	Author	ized officer		
Facsimile No.			one No.		

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/DE2004/001639

Вох	No. I	I	Basis of the report		
1.			o the language , this report is based on the internation or this item.	nal application in the language in which it	was filed, unless otherwise
			ort is based on translations from the original language the language of a translation furnished for the purpo		,
		int	ternational search (Rule 12.3 and 23.1(b))		
		L pu	blication of the international application (Rule 12.4)		
		int	ternational preliminary examination (Rule 55.2 and/o	or 55.3)	
2.	recei		o the elements of the international application, this is ce in response to an invitation under Article 14 are		
		the inter	national application as originally filed/furnished		
	\boxtimes	the descr	ription:		
		pages	1-17		as originally filed/furnished
		pages*		received by this Authority on	
		pages*		received by this Authority on	
	\boxtimes	the clain	ns:		
		nos.	1-18		as originally filed/furnished
		nos.*			
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	\square			received by this reduicinty on	
		the draw			
		sheets			
		sheets*			
	$\overline{}$	sheets*		received by this Authority on	
	\sqsubseteq	a sequen	ace listing and/or any related table(s) - see Supplement	ental Box Relating to Sequence Listing.	
3.	Ш	The ame	endments have resulted in the cancellation of:		
		the	e description, pages		
		the	e claims, nos.		
		the	e drawings, sheets/figs		
		the	e sequence listing (specify):		
		an	y table(s) related to sequence listing (specify):		
4.			ort has been established as if (some of) the amenda we been considered to go beyond the disclosure as file		
		the	e description, pages		
			e claims, nos.		
			e drawings, sheets/figs		
		an	y table(s) related to sequence listing (specify):		
*	If ite	m 4 appli	es, some or all of those sheets may be marked "supe	rseded."	

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
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Вох			ticle 35(2) with regard to novelty, inventive step or industrial applicability; oporting such statement	
1.	Statement			
	Novelty (N)	Claims	1-16	_ YES
		Claims	17, 18	_ NO
	Inventive step (IS)	Claims	1-16	YES
		Claims	17, 18	_ NO
	Industrial applicability (IA)	Claims	1-18	YES
		Claims		_ NO

- 2. Citations and explanations (Rule 70.7)
 - This report makes reference to the following documents:

D1: DE 196 50 903 A1

D2: DE 199 60 674 A1

D3: DE 100 28 395 A1

D4: EP-A-1 032 065

D5: DE 199 60 516 A1

- 2. CLARITY:
- 2.1 The application does not meet the requirements of PCT Article 6 because claim 17 is unclear.
- 2.2 Claim 17 has been drafted as a "product-byprocess" claim. Claims to products in which the
 products are characterised by their production
 process can only be allowed if the products as
 such meet patentability requirements, i.e. are
 novel and inventive, inter alia. A product does
 not become novel only because it was produced by a
 novel process. A claim which characterises a
 product by a production process should be regarded

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Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
	as being directed to the product as such (cf. PCT
	International Search and Preliminary Examination
	Guidelines, page 43, 5.26).
3.	NOVELTY:
3.1	The present application does not meet the
	requirements of PCT Article 33(1) because the
	subject matter of claims 17 and 18 is not novel
	(PCT Article 33(2)).
3.2	Each of the documents D1 (claims 13-15; figures 1-
	3), D2 (column 5, lines 15-18; figure 2), D3
	(claims 1-30; figures 2-6), D4 (paragraphs 11, 19;
	claims 1, 10; figures 4B, 5B, 6B, 8) and D5
	(column 11, lines 40-51; figure 1) discloses:
	a fuel cell stack characterised in that at least
	two sealing sections (at least substantially)
	aligned in the stacking direction of the fuel cell
	stack are joined by a sealing compound.
	The subject matter of claims 17 and 18 is thus not
	novel.
3.3.1	Documents D1 and D2 are regarded as the prior art
	closest to the subject matter of claims 1-16. Each
	of the documents D1 (claims 13-15; figures 1-3)
	and D2 (column 5, lines 15-18; figure 2)
	discloses:

a process for producing a fuel cell or fuel cell

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

stack having the following steps:

- (a) providing a first repeating unit with a first sealing surface and at least one second repeating unit with a second sealing surface; and
- (b) forming at least one sealing section between the first sealing surface and the second sealing surface.
- 3.3.2 The subject matter of claim 1 therefore differs from the known process for producing a fuel cell or fuel cell stack in that step (b) comprises the following additional steps (b1 and b2):
 - (b1) arrangement of a template between the first sealing surface and the second sealing surface, the template comprising at least one marginal region arranged next to the sealing section to be formed; and
 - (b2) introduction of a sealing compound into a region delimited by the first sealing surface, the second sealing surface and the marginal region of the template.

The subject matter of claim 1 is thus novel.

4. INVENTIVE STEP

The present invention can therefore be considered to address the problem of devising an alternative process for producing a fuel cell stack, in which error-proneness, which is dependent on the number of seals and the probability of failure of an

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

individual seal, can be lowered, and manufacture in parallel is made possible.

Proceeding from documents D1 or D2 as the closest prior art, the process according to claim 1 would not be obvious to a person skilled in the art, nor could it be obviously derived from the available prior art. This process consists in providing a template between every two superimposed repeating units of the fuel cell stack, and in introducing a sealing compound into a region which is delimited by the sealing surfaces of the repeating units and the marginal region of the templates, in order to reduce the error-proneness of the process by reducing the number of individual seals, and make parallel manufacture possible.

The claimed process for producing a fuel cell stack as per independent claim 1 therefore involves an inventive step.

5. Claims 2-16 are dependent on claim 1 and thus also meet the PCT novelty and inventive step requirements.